

PCT

WORLD INTELLECTUAL PROPERTY ORGANIZATION  
International Bureau

## INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification <sup>7</sup> : G02F 1/1335		A2	(11) International Publication Number: WO 00/17707 (43) International Publication Date: 30 March 2000 (30.03.00)
(21) International Application Number: PCT/JP99/05210 (22) International Filing Date: 22 September 1999 (22.09.99)		(81) Designated States: JP, US, European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE).	
(30) Priority Data: 9820516.4 22 September 1998 (22.09.98) GB		Published <i>Without international search report and to be republished upon receipt of that report.</i>	
(71) Applicant (for all designated States except US): SHARP KABUSHIKI KAISHA [JP/JP]; 22-22, Nagaike-cho, Abeno-ku, Osaka-shi, Osaka 546-8522 (JP).			
(72) Inventors: and (73) Inventors/Applicants (for US only): MOLSEN, Henning [DE/GB]; 39 Helen Road, Oxford OX2 6DF (GB), TILLIN, Martin, David [GB/GB]; 11 Summer Fields, Abingdon, Oxfordshire OX14 2PG (GB).			
(74) Agent: YAMAMOTO, Shuzaku; Crystal Tower, 15th floor, 2-27, Shinsaibashi, Chuo-ku, Osaka-shi, Osaka 540-6015 (JP).			
(54) Title: TRANSPLECTIVE LIQUID CRYSTAL DISPLAYS			
(57) Abstract <p>A transreflective liquid crystal display (70) comprises a liquid crystal cell (38) disposed between a front substrate (40) and a rear substrate (36), a front polariser (46) located in front of the front substrate (40) and a rear polariser (32) located behind the rear substrate (36), a front retarder (42, 44) located between the front substrate (40) and the front polariser (46), a rear retarder (62, 64) located between the rear substrate (36) and the rear polariser (32), and a light source (30) located behind the rear polariser (32). A transreflective display having a number of differently coloured sequentially flashing backlights is also provided.</p>			

*FOR THE PURPOSES OF INFORMATION ONLY*

Codes used to identify States party to the PCT on the front pages of pamphlets publishing international applications under the PCT.

AL	Albania	ES	Spain	LS	Lesotho	SI	Slovenia
AM	Armenia	FI	Finland	LT	Lithuania	SK	Slovakia
AT	Austria	FR	France	LU	Luxembourg	SN	Senegal
AU	Australia	GA	Gabon	LV	Latvia	SE	Sweden
AZ	Azerbaijan	GB	United Kingdom	MC	Monaco	TD	Chad
BA	Bosnia and Herzegovina	GE	Georgia	MD	Republic of Moldova	TG	Togo
BB	Bahamas	GH	Ghana	MG	Madagascar	TJ	Tajikistan
BE	Belgium	GN	Guinea	MK	The former Yugoslav Republic of Macedonia	TM	Turkmenistan
BF	Burkina Faso	GR	Greece	ML	Mali	TR	Turkey
BG	Bulgaria	HU	Hungary	MN	Mongolia	TT	Trinidad and Tobago
BH	Bahrain	IE	Ireland	MR	Mauritania	UA	Ukraine
BR	Brazil	IL	Israel	MW	Morocco	UG	Uganda
BY	Belarus	IS	Iceland	MN	Moldova	US	United States of America
CA	Canada	IT	Italy	MX	Mexico	UZ	Uzbekistan
CF	Central African Republic	JP	Japan	NE	Niger	VN	Viet Nam
CG	Congo	KR	Kenya	NL	Netherlands	YU	Yugoslavia
CH	Switzerland	KG	Kyrgyzstan	NO	Norway	ZW	Zimbabwe
CI	Côte d'Ivoire	KP	Democratic People's Republic of Korea	NZ	New Zealand		
CM	Cameroon	KR	Republic of Korea	PL	Poland		
CR	China	KZ	Republic of Korea	PT	Portugal		
CU	Cuba	KZ	Kazakhstan	RO	Romania		
CS	Czech Republic	LC	Saint Lucia	RU	Russian Federation		
DE	Germany	LI	Liechtenstein	SD	Sudan		
DK	Denmark	LK	Sri Lanka	SE	Sweden		
EE	Estonia	LK	Liberia	SG	Singapore		

## DESCRIPTION

## Transflective Liquid Crystal Displays

## TECHNICAL FIELD

5 The invention relates to transflective liquid crystal displays, which rely for their operation on reflection of ambient light, and transmission of light from a backlight in the case of a low ambient light level.

## BACKGROUND ART

European Patent Publication No. 0,840,160 A2 describes a Pancharatnam-type achromatic (i.e. independent of frequency/colour) reflective liquid crystal display (LCD) 10 using a twisted nematic liquid crystal (LC) layer as part of a switchable achromatic retarder.

15 British Patent Application No. 9806566.7 describes an improved retarder combination for an achromatic fixed retarder and twisted nematic (TN) LC used in high resolution thin film transistor (HR-TFT) displays, which reduces threshold voltage and chromaticity and improves contrast.

20 S. Fujiwara et al. "Proceedings of the Fourth International Display Workshops", Nagoya 1997, (IDW'97), p.879 describes a reflective LCD using an achromatic fixed retarder between a linear polariser and a twisted nematic LC. This is used in the HR-TFT LCD product produced by Sharp.

25 Solutions for converting linear polarised light to circular polarised light by a twisted nematic layer with respect to the LC parameters retardation, twist and alignment orientation can be found in Beynon et al., Proceedings of the International Display research Conference, 1997 L34.

30 US Patent No. 5,361,151 (Sonshara) describes a transflective LCD comprising a TN-LC layer, an internal or external semi-reflector, and chromatic retardation plates between the LC and the front and rear linear polariser.

US Patent No. 4,093,356 (J. E. Bigelow) describes a transflective liquid crystal display capable of presenting viewable indicia to an observer positioned at the front thereof,

which is responsive to either reflection of incident ambient light entering into the display from the front thereof, or transmission of light from a source behind the display, and which utilizes a reflective display of the type having a nematic liquid crystal host-guest dichroic dye cell backed by a quarterwave plate and partially reflective, partially transmissive translector member, in conjunction with a linear polariser and a second quarterwave plate arranged between the backlighting source and the partially transmissive member.

In such a guest-host cell, the dichroic dye is regarded as a guest in the liquid crystal, because the orientation of the dichroic dye molecules simply follows that of the LC molecules. The dye molecules are generally transparent when viewed along their long axes, and opaque (i.e. they absorb visible light) when viewed perpendicular to their long axes, and are hence referred to as dichroic. Consequently, by applying a voltage to the LC cell, the degree of absorption in the cell can be controlled, and the cell is therefore sometimes referred to as operating in an absorption mode.

The rear quarterwave plate is used to compensate for the front quarterwave plate so that linear polarised light impinges on the guest-host liquid crystal (GH-LC).

US Patent No. 4,315,258 describes a visual display which has an increased readout capability due to its operation in a transreflective mode. A source of ambient light and light for radiation through the display from the back together assure the increased readout capability. Previously, ambient light would degrade or wash-out the display making it nearly impossible for monitoring personnel to decipher alphanumeric or pictorial displays due to the decreased contrast. A pair of linear polarizers sandwich a twisted nematic liquid crystal and have their polarization axes either parallel or mutually orthogonally disposed so that the crystal presents bright or dark areas in response to applied potentials. Because a partially transmitting mirror is interposed between the sandwiched liquid crystal and the radiating light source, the ambient light augments the radiated light to enhance the visual display.

It should be understood that, throughout this specification, references to retardation values should be understood as effective retardation values, taking into account the twist angle of the retarder. A twisted birefringent structure (such as a TNLC) has a retardation of thickness x birefringence for a particular wavelength. However, it effects a retardation which is lower or higher depending on the twist angle.

#### DISCLOSURE OF INVENTION

According to a first aspect of the invention there is provided a transreflective liquid crystal display comprising a liquid crystal cell disposed between a front substrate and a rear substrate, a front polariser located in front of the front substrate and a rear polariser located behind the rear substrate, a front retarder located between the front substrate and the front polariser, a rear retarder located between the rear substrate and the rear polariser, and a light source located behind the rear polariser.

15 This allows the display to benefit from backlighting in low ambient light conditions and high contrast while still providing the benefits of an achromatic reflective display.

The front retarder may be an achromatic combination retarder.

20 The front retarder may comprise a front halfwave plate and a front quarterwave plate.

The front quarterwave plate may have a retardation of between 0nm and 250nm.

The front halfwave plate may have a retardation of between 200nm and 360nm.

25 The rear retarder may comprise a rear quarterwave plate.

The rear quarterwave plate may have a retardation of between 100nm and 180nm, and preferably of substantially 135 nm.

30 The rear substrate may be provided with a partially reflective and partially transmissive mirror.

The liquid crystal cell may be provided with a rear electrode, which is partially reflective and partially transmissive.

The rear retarder may further comprise a rear halfwave plate.

5

The rear halfwave plate may have a retardation of between 200nm and 360nm.

The rear halfwave plate may be located between the rear quarterwave plate and the rear polariser.

10

In order to use the same LC profile and thickness and the same operating mode (normally white) for reflective and transmissive modes of operation, the backlight can be manipulated first by a linear polariser followed by a quarter wave plate at 45° to the polarisation or absorption direction.

15

The invention broadens the usability of reflective LCDs by incorporating a backlight. This is achieved without major alteration to the existing HR-TFT fabrication process. As compared with front lighting systems the contrast ratio of the LCD using a backlight is not reduced. Although the transmission may be only 50% of the ideal value this is not critical to the readability of the LCD as the backlight will only be operated at low ambient light levels. The invention can also operate in normally black mode either in both transmission and reflection or transmission by changing the azimuth angle of both polarisers by 45° in the same direction.

20

The process flow to manufacture the internal reflector in the HR-TFT requires only one additional step. To secure uniform electric fields the etched window in the aluminium can be sputter-coated with indium tin oxide (ITO) in a self-aligning process. Surplus ITO on the photoresist used to pattern the aluminium mirror can be removed during the photoresist development or removal/strip. Multiple windows can be randomly distributed over the pixel to avoid diffraction.

30

Alternatively, the reflective layers can be thinned to an extent that it becomes partially transmissive to a predetermined value over the whole or part of the pixel electrode.

According to a second aspect of the invention, there is provided a transreflective display comprising a liquid crystal divided into a plurality of pixels, addressing means for addressing each pixel and switching each pixel between different states resulting in different levels of transmission of light through the display, a flashing backlight located behind the liquid crystal, and a partially reflective mirror located between the liquid crystal and the backlight for both reflecting ambient light back through the liquid crystal and allowing transmission of light from the backlight through the liquid crystal, wherein each pixel is provided with a light filter, and wherein the backlight comprises a plurality of sequentially flashing light sources.

In one embodiment, of the invention, each light filter is a colour light filter, and said sequentially flashing light sources are of different colours.

Said liquid crystal may be part of an active matrix display.

In one embodiment, the liquid crystal forms a PI or optically compensated birefringent (OCB) cell.

In a further embodiment, each light source is a light emitting diode (LED).

Each colour filter may provide a varying level of absorption across its area.

Each colour filter may have a transparent region.

This provides the advantage of ensuring that a greater amount of light from each light source can pass through every colour filter.

In this case, said liquid crystal may be provided with a plurality of partially reflective electrodes each having a light transmissive area, and each transmissive area may be optically aligned with a transparent region of one of said colour filters.

The transreflective display of the second aspect of the invention may also have any or all of the features of the transreflective display of the first aspect of the invention.

#### BRIEF DESCRIPTION OF DRAWINGS

5 The invention will now be more particularly described, by way of example only, with reference to the accompanying drawings, in which:

10 Figure 1 shows the arrangement described in US Patent No. 4,093,356 (mentioned above), which uses a quarterwave plate between a rear polariser and a reflector in a transreflective GH LCD;

Figure 2 is a schematic view of a transreflective LCD according to a first embodiment of the invention;

15 Figure 3 shows the results of modelling the LC electrooptic response of the embodiment of Figure 2;

Figure 3a shows the results of modelling the LC electrooptic response of the embodiment of Figure 2, but using crossed polarisers.

20 Figure 4 is a schematic view of a transreflective LCD according to a second embodiment of this invention;

25 Figure 5 shows the results of modelling the LC electrooptic response of the embodiment of Figure 4;

Figure 6 is a schematic view of a transreflective LCD according to a third embodiment of this invention.

30 Figure 7 shows the results of modelling the LC electrooptic response of the embodiment of Figure 6;

Figure 7a shows the results of modelling the LC electrooptic response of the embodiment of Figure 6, but using crossed polarisers;

5 Figure 8 is a schematic view of a transreflective LCD according to a fourth embodiment of this invention.

Figure 9 shows the results of modelling the LC electrooptic response of the embodiment of Figure 8;

10 Figure 10 is a schematic diagram of the prior art pixelated reflective LCD with internal reflectors described in the Fujiwara reference mentioned above;

Figure 11 is a schematic diagram of a pixelated transreflective LCD with internal reflectors and a transmission window in accordance with the invention.

15 Figure 12 shows a transreflective LCD using a Pi or OCB cell, which is an embodiment of a second aspect of the invention;

20 Figure 13 shows the results of modelling the LC electrooptic response of the embodiment of Figure 12; and

Figure 14 shows the results of modelling of the LC electrooptic response of the embodiment of Figure 12, and shows the wavelength dependence of the electrooptic response for transmission and reflection in both the switched and unswitched states.

25 **BEST MODE FOR CARRYING OUT THE INVENTION**

The prior art transreflective guest-host (GH) LCD 2 shown in Figure 1 comprises a light source 4, linear polariser 6, first quarterwave plate 8, partially transmissive mirror 10, second quarterwave plate 12, rear substrate 14, guest-host liquid crystal (GH-LC) cell 16, and front substrate 18.

The quarterwave plates (or retarders) 8 and 12 and the linear polariser 6 are formed from stretched polymer films. The GH-LC cell 16 contains a dichroic dye, the

molecules of which are oriented by the LC molecules in order to control the degree of absorption of the cell. The cell thus operates in an absorption mode. The GH-LC cell 16 is pixelated, with each pixel being controlled by a pair of electrodes (not shown) in known manner.

5

The display 2 is viewed from the position of the viewer 20. The light reaching the viewer 20 from the display is a combination of light from the light source 4 and (usually white) ambient light reflected by the partially reflective mirror 10. It is for this reason that the display is referred to as transreflective, because it operates on the basis of both 10 transmission and reflection.

The first embodiment of the invention, shown in Figure 2, is a transreflective liquid crystal display 28 comprising a light source 30, a rear polariser 32, rear quarterwave plate 34, rear substrate 36, liquid crystal cell 38, front substrate 40, front quarterwave plate 42, front halfwave plate 44, and front polariser 46. The location of the viewer 20 is also indicated in Figure 2.

The arrangement of components of the display 28 from the front polariser 46 to the rear substrate 36 (inclusive) is known from the Fujiwara reference mentioned above, except 20 that the rear substrate 36 of the display 28 is provided with a partially reflecting (and partially transmitting) mirror (not shown separately) instead of a fully reflecting mirror.

Figure 2 also indicates for each of the retarders 34, 42 and 44, the angle that the slow axis of the retarder makes with respect to the angle of the absorption axes of the two 25 polarisers 32 and 46 (which are parallel, and defined as 0 degrees). These angles are -45°, -75° and -15° respectively. In addition, the angles at which the LC molecules are aligned by alignment layers (not shown) at the surfaces 48 and 50 of the LC cell 38 are also indicated in Figure 2. The surface director orientations (SDOs) are +50° and + 30 140°, respectively. The term "surface director orientation" as used herein is defined as the orientation of the LC director at an alignment surface projected onto the plane of the alignment surface of the LC layer, so that the SDO is the orientation which the LC

director would have in the absence of any surface pretilt. Also, the SDO is equivalent to  $(SDO \pm \pi)$ . The twist of the LC layer may be between  $30^\circ$  and  $100^\circ$ .

5 The two transparent parallel substrates 36 and 40 are each coated on the inside surfaces 52 and 54 with a patterned conductor/electrode (not shown) for addressing the LC cell 38, with the rear electrode being patterned and partially transparent and partially reflecting. The ratio of transmission to reflection of the rear conductor/electrode may be 1:1 or any other pre-determined value according to the designated purpose of the transreflective display 28. The electrodes are coated with alignment means and hold the 10 nematic LC cell 38 continuously switchable between an effective retardation in the reflecting bright state of 80nm to 200nm, and preferably 135nm, and in the dark state of 50nm to 0nm, and preferably close to 0nm. The nematic LC may be twisted by surface alignment and/or chiral doping.

15 The outer sides of the substrates 36 and 40 are clad by the transparent retardation films 34, 42 and 44. The front halfwave retarder 44 has a retardation  $d\Delta n$  of substantially 270nm and the front quarterwave retarder 42 has a retardation  $d\Delta n$  of substantially 133 nm, where  $d$  represents the thickness of the retarder film, and  $\Delta n$  represents the difference between the two refractive indices of the retarder film. The front 20 quarterwave retarder 42 has its slow axis substantially parallel or normal to the bisetrix (i.e. half the angle) of the (twist or) surface alignment directions of the nematic LC cell 38. (The angle  $-75^\circ$  shown in Figure 2 is equivalent to  $+95^\circ$  (i.e.  $75^\circ + 95^\circ = 180^\circ$ ), which lies half way between the SDOs  $+50^\circ$  and  $+140^\circ$  of the LC cell 38). The two front 25 retarders 42 and 44 form an achromatic combination retarder. The rear retarder 34 has a retardation  $d\Delta n$  of substantially 133nm. The absorption or polarisation axis of the rear polariser 32 is at 45 degrees to the slow axis of the rear retardation film 34. The LC cell 38 may be MJ 96539 (Merck Japan), the retardation films 34, 42 and 44 of Nitto's NRZ range, and the polarisers 32 and 46 of Nitto's NPF range.

30 The bisetrix, or bisector, as used herein is the direction which bisects the smaller included angle between two directions. The bisetrix is also perpendicular to the optical axis of the device.

Figure 3 shows the results of computer modelling of the electrooptic response of the embodiment of Figure 2. The modelling was carried out assuming a standardised D65 light source for reflected and transmitted light in the wavelength range of 380 to 780 nm. The graph of Figure 3 shows voltage (applied to a pixel of the LC cell 38) against transmission and reflection in arbitrary units. The transmission results are shown by curve 56, and the reflection results by curve 58. For the reflection results a 0.1 micron aluminium mirror is assumed, and for the transmission results the mirror was removed.

5 When no voltage is applied, both the transmission and reflection are high, and the display thus operates in a "normally white mode". The rear quarterwave plate 34 is necessary in order to ensure that the transmission curve 56 is the correct way around. Without the quarterwave plate 34 the transmission curve 56 would be low at zero volts and high at 5 volts. It will be seen from Figure 3 that even at 4 or 5 volts there is still

10 some residual transmission and reflection, which prevents the pixel from becoming fully dark. The embodiments discussed below seek to provide an improved contrast between the light and dark states.

15

Figure 3a shows the results of modelling the LC electrooptic response of the embodiment of Figure 2, but using crossed polarisers instead of parallel polarisers. That is, to produce the results of Figure 3a, the last two components (ie. the quarterwave plate 34 and polariser 32) are rotated through 90° compared to the arrangement shown in Figure 2. This results in a better (ie. darker) dark state for the transmission curve 56. The reflection curve is again labelled 58.

20

Figure 4 shows a second embodiment of the invention, which is a transmissive display providing reduced residual transmission in the dark state. Components which are the same as those of the first embodiment of Figure 2 are given the same reference numerals. The display of Figure 4 differs from that of Figure 2 in that the rear quarterwave plate 34 is replaced by a rear halfwave plate 62 and a rear quarterwave plate 64, which have slow axes at -15° and -75° respectively with respect to the absorption axes of the two polarisers 32 and 46. As shown by Figure 4, the components thus exhibit a degree of symmetry about the central LC cell 38. The combination of the

25

rear halfwave plate and rear quarterwave plate improves the achromaticity of the transmission mode.

The effective retardation of the nematic LC cell 38 is continuously switchable between about 135 nm and 0 nm in the same way as in the embodiment of Figure 2. The two front retarders 42 and 44 function together as an achromatic combination retarder, and the two rear retarders 62 and 64 also function together as an achromatic combination retarder. The retardation films can again be of Nitto's NRZ range.

Figure 5 shows the results of computer modelling of the electrooptic response of the embodiment of Figure 4. The transmission results are shown by curve 66, and the reflection results by curve 68. The assumptions mentioned above in relation to the graph of Figure 3 apply equally to the Figure 5. As shown by Figure 5, the embodiment of Figure 4 produces a slight reduction in the residual transmission (of around 4 to 5 volts) compared with the embodiment of Figure 2.

Figure 6 shows a third embodiment of the invention, which is a transreflective display 70 providing both significantly reduced residual transmission and significantly reduced residual reflection. The components are essentially the same as those of the embodiment of Figure 4, and the same reference numerals are therefore used. However, the display 70 differs from that of Figure 4 in that the thickness of the front quarterwave plate (retarder) 42 is increased so that it has a retardation  $d\Delta n$  of substantially 143 nm.

The front and rear quarterwave plates 42 and 64 have their slow axes substantially normal to the bisetrix of the surface director orientations of the nematic LC cell 38. The two front retarders 42 and 44, and the two rear retarders 62 and 64, each form an achromatic combination retarder. The front achromatic combination retarder is modified to compensate for the residual retardation of the LC cell at finite voltages. The retardation of quarterwave plate 42 is increased when the slow axis of each quarterwave plate is normal to the bisetrix of the SDOs of the nematic LC cell 38. Alternatively, if the slow axes of the quarterwave plates 42 and 64 are parallel to the bisetrix of the SDOs of the nematic LC cell 38, the retardation of quarterwave plate 42 needs to be decreased. The retardation films can again be of Nitto's NRZ range.

Figure 7 shows the results of computer modelling of the electrooptic response of the embodiment of Figure 6. The transmission results are shown by curve 72, and the reflection results by curve 74. The assumptions mentioned above in relation to the graph 5 of Figure 3 apply equally to the Figure 7. As shown by Figure 7, the embodiment of Figure 6 produces a significant reduction in both the residual transmission and the residual reflection in the dark state (at around 4 to 5 volts) compared with the previous embodiments.

10 This improvement comes about because the increased thickness of the quarterwave plate 42 compensates for the residual retardation caused by the fact that those liquid crystal molecules in the LC cell 38 which lie close to the alignment layers (not shown separately) remain "fixed" in position when the LC cell 38 is switched by application of an external voltage.

15 Figure 7a uses the same reference numbers as Figure 7, and shows an improved (ie. darker) dark state for the transmission curve 56, achieved by rotating the last three components (ie. 32, 62 and 64) of Figure 6 through 90°, so that the polarisers 32 and 46 are exposed.

20 Figure 8 shows a fourth embodiment of the invention. The components of the transreflective display 100 are essentially the same as those of the embodiments of Figures 4 and 6, and the same reference numerals are therefore used for components which are the same. However, the nematic LC cell 38 of Figures 4 and 6 is replaced by 25 a hybrid aligned nematic (HAN) LC cell 102. The cell 102 used is LC MJ96539 produced by Merck, Japan and has antiparallel surface director orientation with surface pretilt of 2° and 88° and a retardation of substantially 137.5 nm. The orientations and retardations of the other components are given in Figure 8. The front substrate 40 also functions as a colour filter plate. The retardation of the front quarterwave plate 42 is 30 changed to 131nm compared to 143nm for the TN cell.

Figure 9 shows the results of computer modelling of the electrooptic response of the embodiment of Figure 8. The transmission results are shown by curve 104, and the reflection results by curve 106.

- 5 Figure 9a uses the same reference numbers as Figure 9, and shows an improved (i.e. darker) dark state for the transmission curve 104, achieved by rotating the last three components (i.e. 32, 62 and 64) of Figure 8 through 90°, so that the polarisers 32 and 46 are crossed.
- 10 In any of the embodiments of the invention the partially reflective (and partially transmissive) mirror (not shown separately) provided on the rear substrate 36 can be either a mirror containing a number of gaps or holes, or a continuous mirror which is transparent to a predetermined value of say between 10% and 90%.
- 15 Figure 10 shows the layout of the prior art reflective LCD 76 described in the paper by S. Fujiwara mentioned above. From top to bottom, the display 76 comprises a polariser 78, one or more retardation films 80, micro colour filters 82, a front substrate 84, a liquid crystal layer 86 (represented schematically by liquid crystal molecules 87, reflective electrodes 88 controlled by thin film transistor (TFT) elements 90, and a rear substrate 92. Three colour filters 82, representing red, blue and green, are shown in Figure 10, each covering two reflective electrodes 88. Each electrode 88 corresponds to a subpixel. Figure 10 thus shows two pixels, each comprising three subpixels having red, blue and green filters. The liquid crystal molecules 87 located under the green filter 82 are shown switched, whereas the other liquid crystal molecules 87 are shown 20 unswitched.
- 25

Figure 11 shows the layout of a transflective LCD in accordance with the invention. Where components correspond to those in Figure 10 the same reference numerals are used. The arrangement of Figure 11 differs from that of Figure 10 by the addition of one or more retardation films 92, a rear polariser 94, and a backlight 96. In addition the reflecting electrodes 88 are made partially transmissive by providing the electrodes 88

with apertures 98. As an alternative, the electrodes 88 can be made of a continuous partially transmissive material.

In any embodiment the red, green and blue voltage levels can be individually adjusted 5 for transmission, transreflective or reflection modes. The transmission/reflection against voltage curve is wavelength dependent and can be different between the reflective and the transmissive mode. Hence data voltages must be adjusted according to the mode used.

10 Each micro colour filter 82 can have areas of different absorption to achieve the best colour balance/saturation for transmission and reflection modes.

The invention can use LC modes switching substantially in the plane of the LC cell, so-called in-plane switching modes, found for example in ferroelectric, antiferroelectric 15 and some nematic LC modes. The invention can also use out-of-plane switching modes, and is not limited to twisted nematics. For example, surface switching LC modes can be used.

Retardation values, twist angles, and other orientation angles given for the embodiments 20 described above are examples only.

Embodiments of a second aspect of the invention will now be described.

Figure 12 shows a transreflective LCD 100 which is capable of time sequential colour 25 illumination. Components which are the same as those in Figure 8 are given the same reference numerals. The transreflective LCD 100 comprises: three flashing LEDs, which are red 102, green 104 and blue 106, a rear polariser 32, a rear halfwave plate 62, a rear quarterwave plate 108, a rear substrate 36 provided with a partially reflecting mirror, a PI or OCB cell 110 formed from the LC material TL203 made by Merck, a front 30 substrate 40 provided with colour filters, a front quarterwave plate 112, a front halfwave plate 44 and a front polariser 46. The front quarterwave plate 112 has a retardation of 214nm. The increased retardation of the front quarterwave plate 112 is required to

compensate for the larger residual retardation of the Pi cell at finite voltages compared to the HAN and TN cell.

The angles which the slow axes of the retarders 62, 108, 112 and 44 make with respect to the absorption axes of the two polarisers 32 and 46 (defined as 0 degrees) are indicated in Figure 12, together with the retardation values of the retarders. Figure 12 also shows that the Pi cell 110 has zero twist.

The embodiment of Figure 12 also makes use of micro colour filters 82, as shown in Figure 11. When the ambient light level is low, the transreflective LCD 100 switches (either automatically or manually) to a time sequential transmission mode in which the red, green and blue LEDs 102, 104 and 106 flash in turn. The pixels of the Pi cell 110 are addressed for each flash. This is why it is desirable to use a Pi cell rather than a TN LC cell, because a Pi cell can be switched more quickly.

It is possible to address the pixels of the Pi cell 110 in different ways. In the simplest case, when the green LED 104 is flashed, only the pixels with green micro colour filters 82 are switched on, and the other pixels are switched off (i.e. to a zero transmission state).

However, if the micro colour filters 82 are sufficiently wide band, then each colour filter 82 will let through some light of each other colour. For example, the green filters which let through some red and blue light. In this case, it is possible to make use of all of the pixels for all of the coloured LEDs, provided that the transmission characteristics of the micro colour filters 82 are taken into account when addressing the pixels. In this way it is possible to increase both the light throughput and the resolution of the display, because when the green LED 104 is flashed, for example, light can pass through pixels having micro colour filters 82 of any colour.

It is still necessary to retain the micro colour filters 82 to allow the LCD to operate in a reflective mode when the ambient light level is sufficiently high, and therefore reduce the power consumption of the device.

A difficulty with the earlier embodiments (Figures 2, 4, 6 and 8), can be understood by considering Figure 11. Reflected light must make two passes through the colour filters 82, whereas (white) light transmitted from the backlight 96 makes only a single pass through each colour filter 82. In order to achieve a satisfactory brightness level in reflection it is necessary to use wide band colour filters 82, which let through a wide range of light frequencies. However, this results in a lower colour saturation. That is, reflected light from the LCD appears whiter in colour to the observer 20. The problem is worse for transmission, because transmitted light makes only a single pass through the colour filters 82, and the colour saturation is therefore lower.

The light throughput and high resolution capability in the transmissive mode can be improved in the following way. Instead of coating each micro colour filter 82 continuously and evenly over the pixel area, each micro colour filter 82 can be provided with a transparent region, and the remainder of the area of the micro colour filter 82 can be made more absorbing (i.e. more narrow band). For example, for the green micro colour filters 82, the remainder of the micro colour filter 82 can be made more green, so that in the reflective mode no change is perceived by the observer 20 because the transparent region is compensated for by the "more green" region. The same can be done for the red and blue micro colour filters 82. An advantage is achieved in the transmission mode because the transparent regions transmit light of any colour, and thus every micro colour filter 82 is better adapted to transmit light from any of the coloured LEDs 102, 104 and 106.

If the liquid crystal is provided with partially reflecting electrodes having transmissive areas, the transmissive areas can be optically aligned with said transparent regions. A black and white (greyscales) embodiment is also possible, which does not use differently coloured filters and backlights.

Figure 13 shows the electrooptic response of the embodiment of Figure 12. The transmission results are shown by curve 120, and the reflection results by curve 122. The results below about 1.6V are not useful, as the liquid crystal cannot be used for fast

switching in this region. The display 100 should therefore be used in the range 1.6V to 5V.

Figure 14 shows the wavelength dependence of the electrooptic response of the 5 embodiment of Figure 12. The transmission and reflection results when the display 100 is switched to the "on" state are shown by curves 124 and 126 respectively. The transmission and reflection results when the display 100 is switched to the "off" state are shown by curves 128 and 130 respectively. It will be seen from these results that the wavelength dependence is reasonably flat over the wavelengths of interest (ie from blue 10 to red).

It should be appreciated that whilst the second aspect of the invention, relating to a time 15 sequential transreflective display using differently coloured flashing backlights can be used in conjunction with the first aspect of the invention, it is not so limited. In particular, the second aspect of the invention can be used with any transreflective display.

## CLAIMS

- 1 A transreflective liquid crystal display comprising a liquid crystal cell disposed between a front substrate and a rear substrate, a front polariser located in front of the front substrate and a rear polariser located behind the rear substrate, a front retarder located between the front substrate and the front polariser, a rear retarder located between the rear substrate and the rear polariser, and a light source located behind the rear polariser.
- 2 A transreflective display as claimed in claim 1 wherein the front retarder is an achromatic combination retarder.
- 3 A transreflective display as claimed in claim 1 or 2, wherein the front retarder comprises a front halfwave plate and a front quarterwave plate.
- 4 A transreflective display as claimed in claim 3, wherein the front quarterwave plate has a retardation that, in conjunction with the retardation of the liquid crystal layer, produces in one state circular polarised light after a single pass.
- 5 A transreflective display as claimed in claim 3 or 4, wherein the front quarterwave plate has a retardation that, in conjunction with the retardation of the liquid crystal layer, produces in a second state linear polarised light after a single pass.
- 6 A transreflective display as claimed in claim 3, 4 or 5, wherein the front quarterwave plate has a retardation of between 0nm and 250nm.
- 7 A transreflective display as claimed in any preceding claim, wherein the rear retarder comprises a rear quarterwave plate.
- 8 A transreflective display as claimed in claim 7, when also dependent, directly or indirectly, on claim 3, wherein the rear quarterwave plate has a retardation that, in

conjunction with the retardation of the liquid crystal layer and the front quarterwave plate, produces in one state circular polarised light after a single pass.

9 A transreflective display as claimed in claim 7 or 8, when also dependent, directly or  
5 indirectly, on claim 3, wherein the rear quarterwave plate has a retardation that, in  
conjunction with the retardation of the liquid crystal layer and the front quarterwave  
plate, produces in a second state linear polarised light after a single pass.

10 A transreflective display as claimed in claim 7, 8 or 9, wherein the rear quarterwave  
plate has a retardation of between 100nm and 180nm.

11 A transreflective display as claimed in any preceding claim, wherein the rear substrate  
is provided with a partially reflective and partially transmissive mirror.

12 A transreflective display as claimed in any preceding claim, wherein the liquid crystal  
cell is provided with a rear electrode which is partially reflective and partially  
transmissive.

13 A transreflective display as claimed in any preceding claim, wherein the rear retarder  
20 further comprises a rear halfwave plate.

14 A transreflective display as claimed in claim 13, when also dependent directly or  
indirectly on claim 6, wherein the rear halfwave plate is located between the rear  
quarterwave plate and the rear polariser.

15 A transreflective display comprising a liquid crystal divided into a plurality of pixels,  
addressing means for addressing each pixel and switching each pixel between different  
states resulting in different levels of transmission of light through the display, a flashing  
backlight located behind the liquid crystal, and a partially reflective mirror located  
30 between the liquid crystal and the backlight for both reflecting ambient light back  
through the liquid crystal and allowing transmission of light from the backlight through

the liquid crystal, wherein each pixel is provided with a light filter, and wherein the backlight comprises a plurality of sequentially flashing light sources.

16 A transreflective display as claimed in claim 15, wherein each light filter is a colour light filter, and wherein said sequentially flashing light sources are of different colours.

17 A transreflective display as claimed in claim 15 or 16, wherein said liquid crystal is part of an active matrix display.

18 A transreflective display as claimed in claims 15, 16 or 17, wherein the liquid crystal forms a PI or OCB cell.

19 A transreflective display as claimed in any one of claims 15 to 18, wherein each light source is a light emitting diode (LED).

20 A transreflective display as claimed in any one of claims 1 to 19, wherein each colour filter provides a varying level of absorption across its area.

21 A transreflective display as claimed in claim 20 wherein each colour filter has a transparent region.

22 A transreflective display as claimed in claim 21, wherein said liquid crystal is provided with a plurality of partially reflective electrodes each having a light transmissive area, and wherein each said transmissive area is optically aligned with a transparent region of one of said colour filters.

23 A transreflective display as claimed in any one of claims 15 to 22, which also has any or all of the features of the transreflective display of claims 1 to 14.

24 A transreflective display substantially as hereinbefore described with reference to any of Figures 2, 4, 6, 8, 11 or 12.

1 / 12

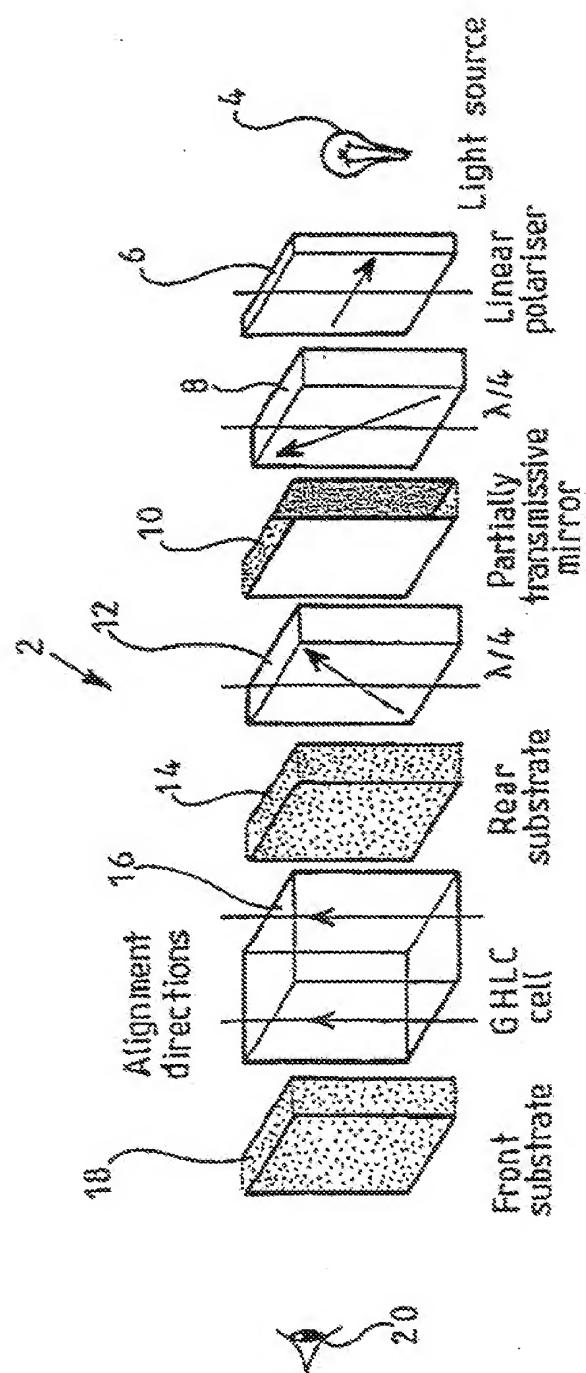


FIG 1

2 / 12

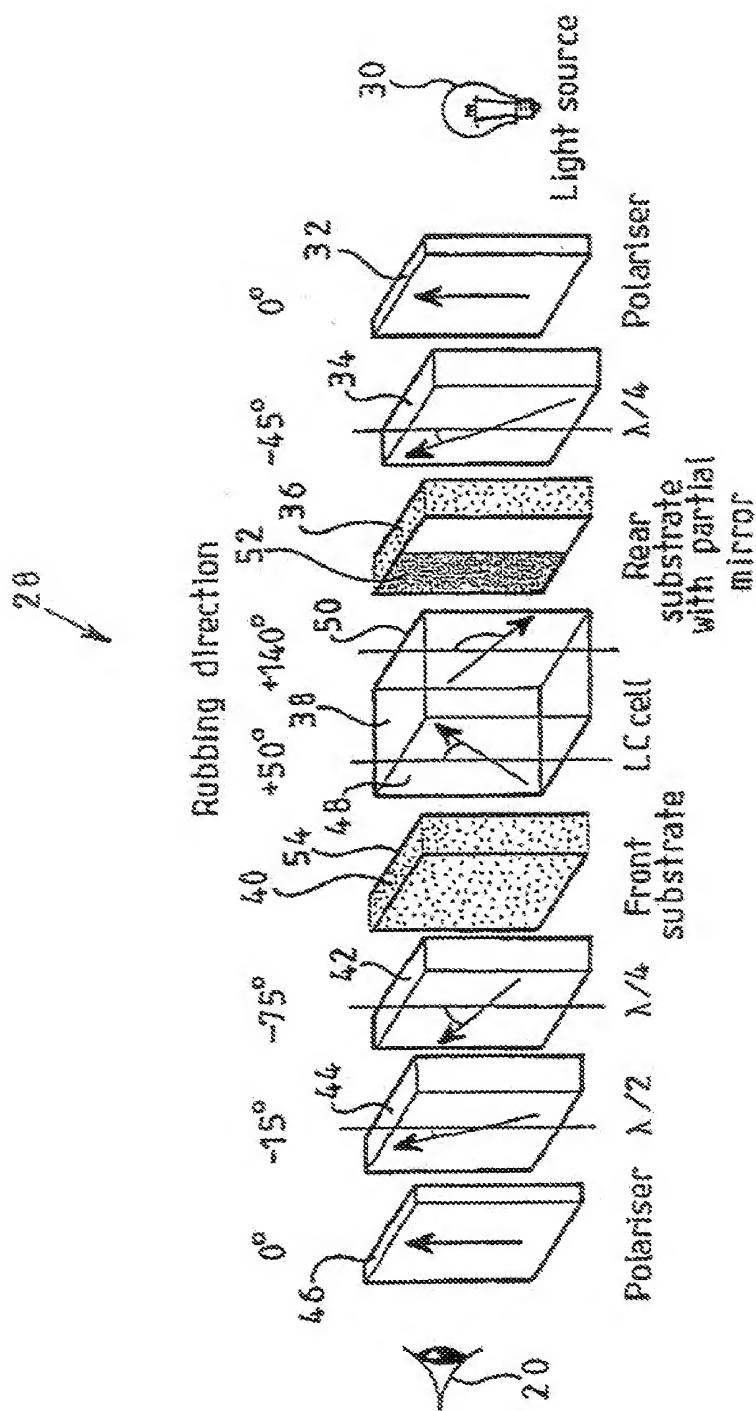
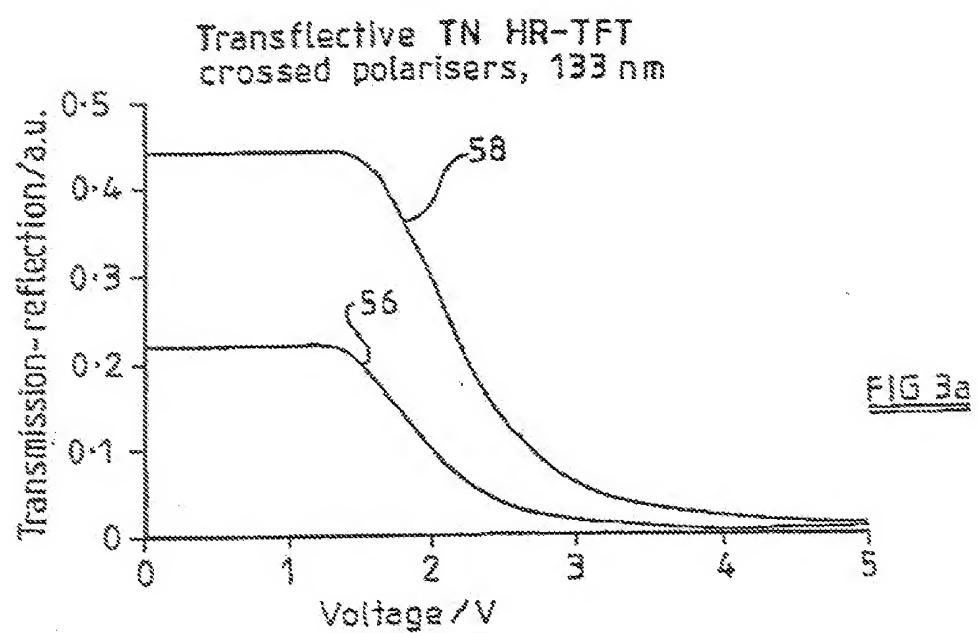
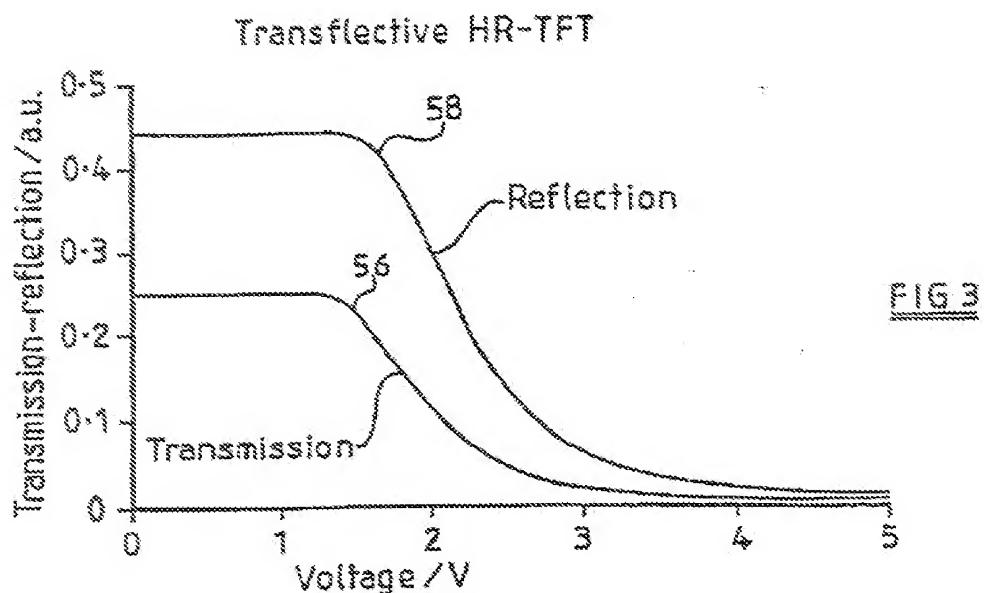


FIG 2

3 / 12



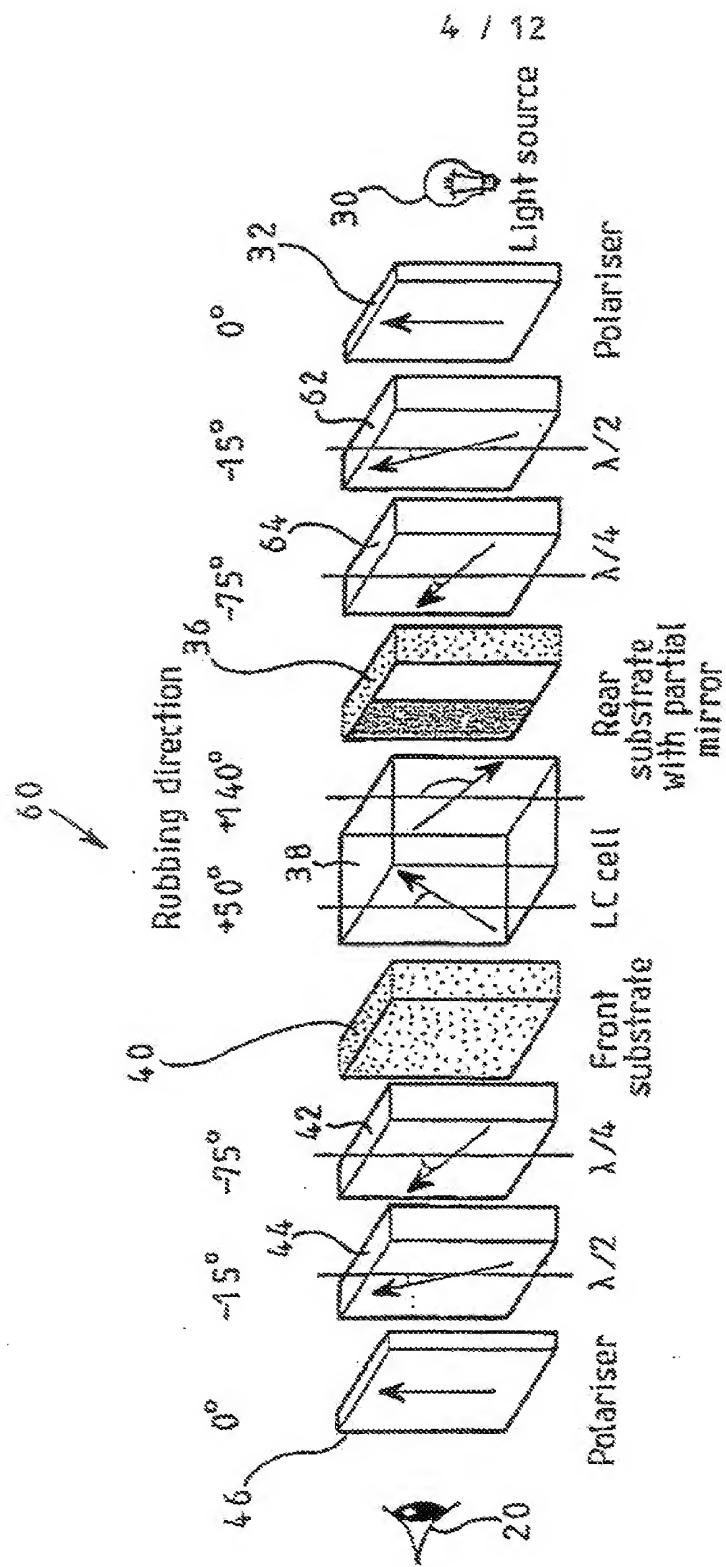


FIG 4

5 / 12

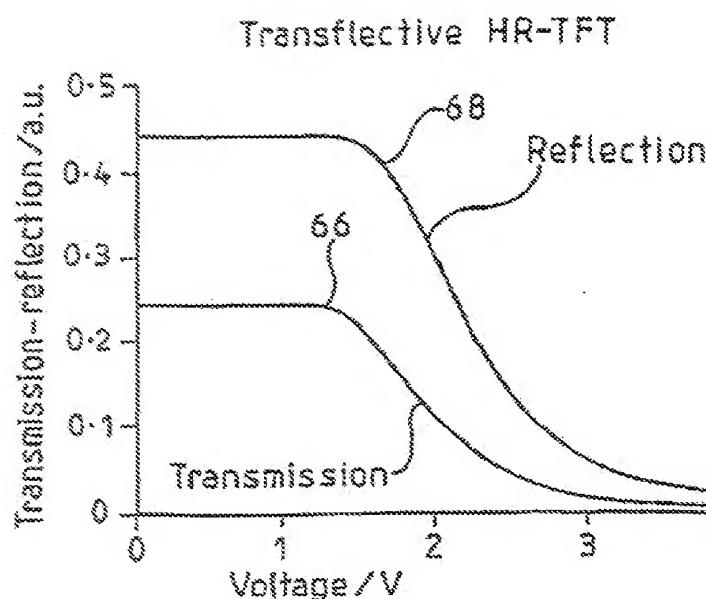


FIG 5

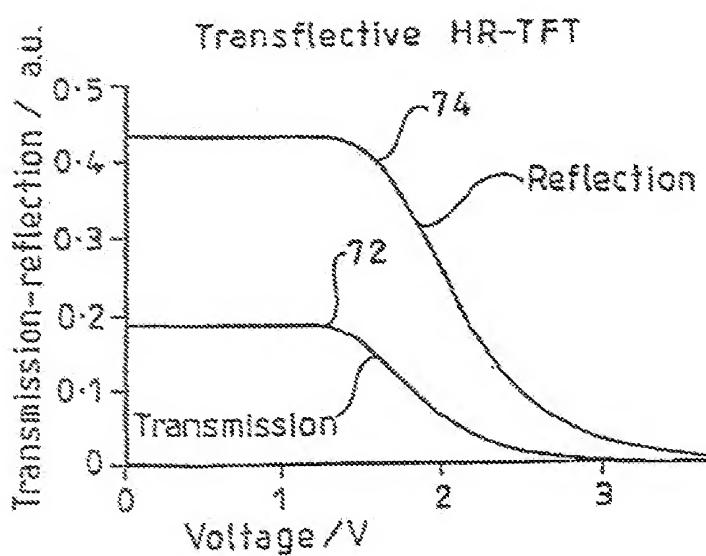


FIG 7

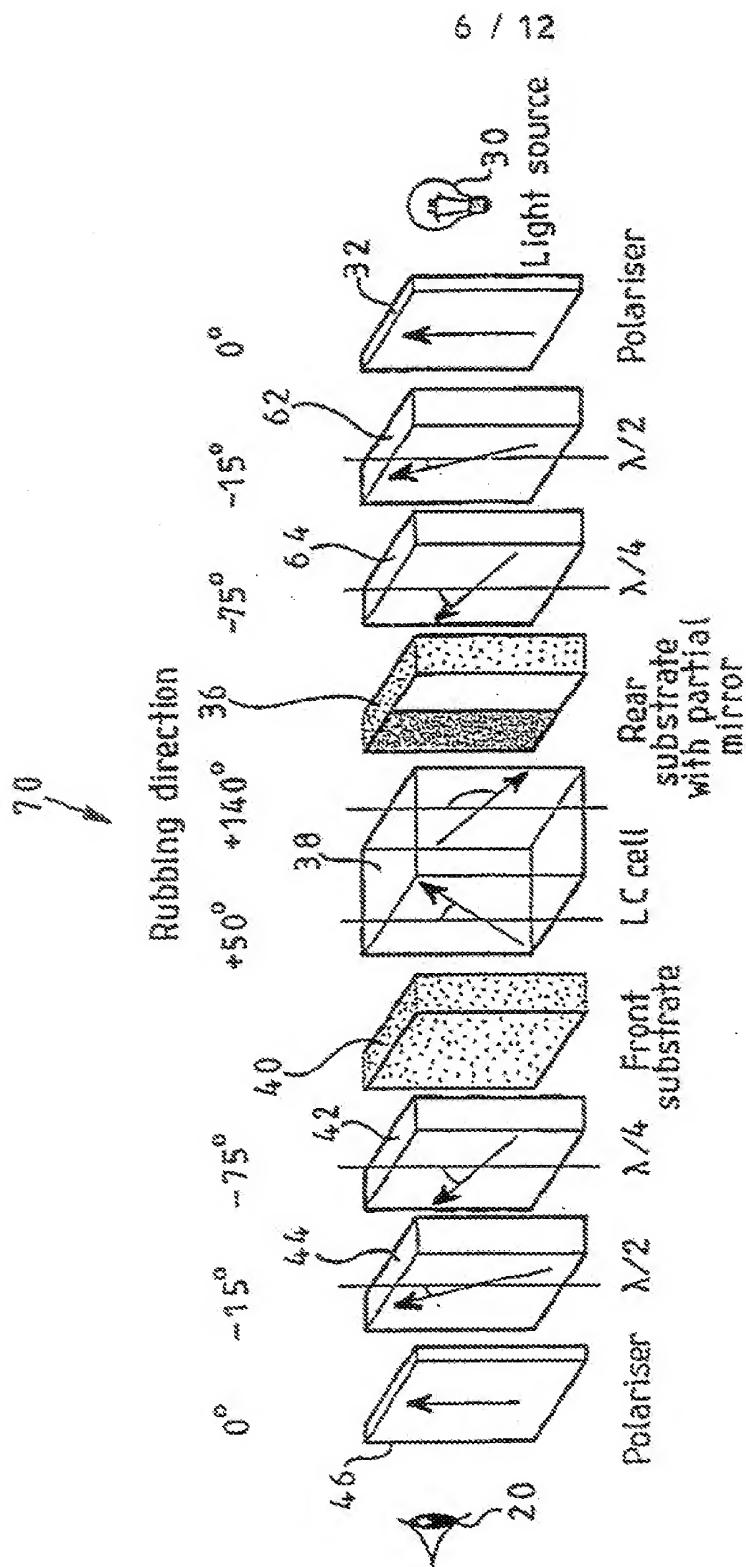


FIG 6

7 / 12

Transflective TN HR-TFT  
crossed polarisers, 144 & achr. 133 nm

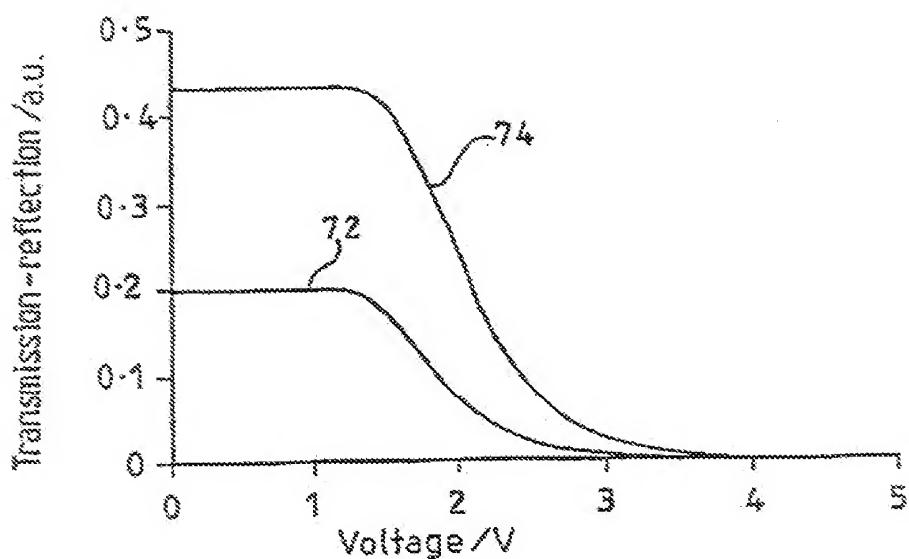


FIG 7a

8 / 12

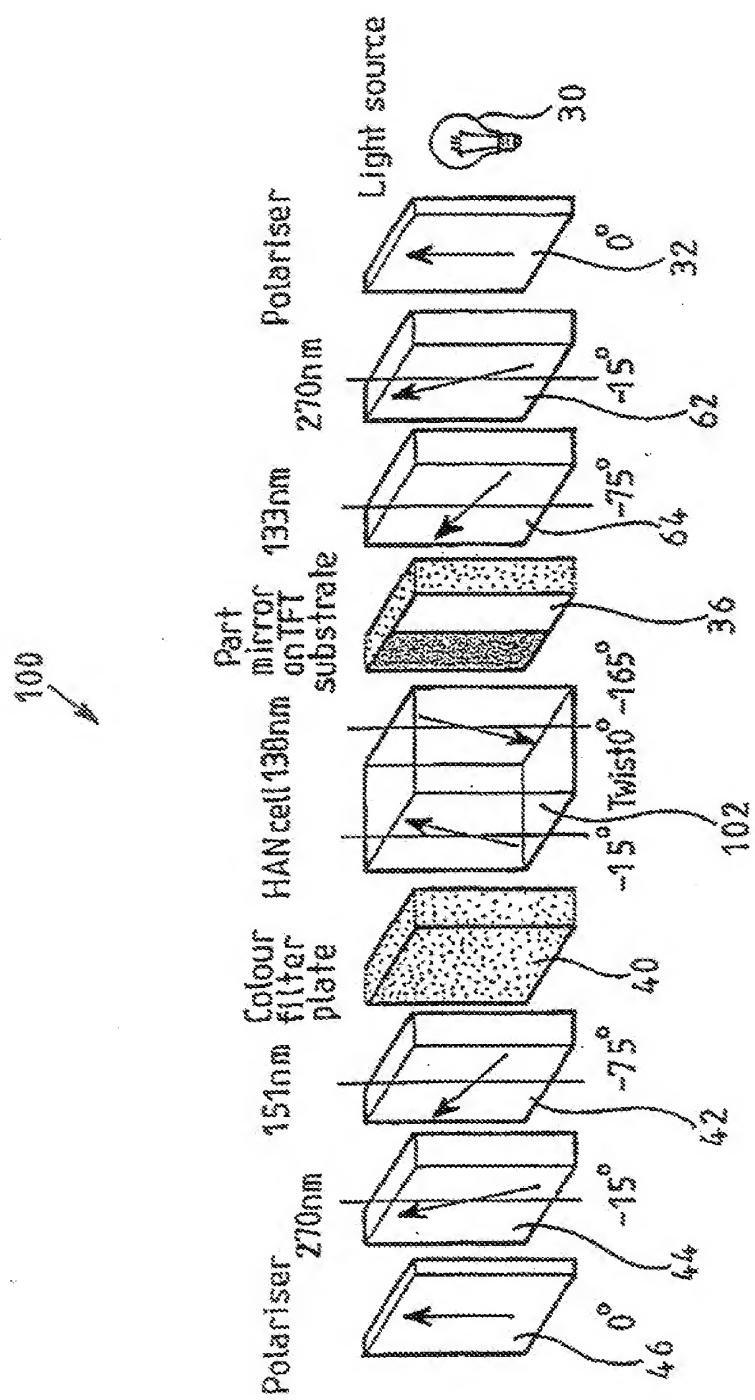


FIG 8

9 / 12

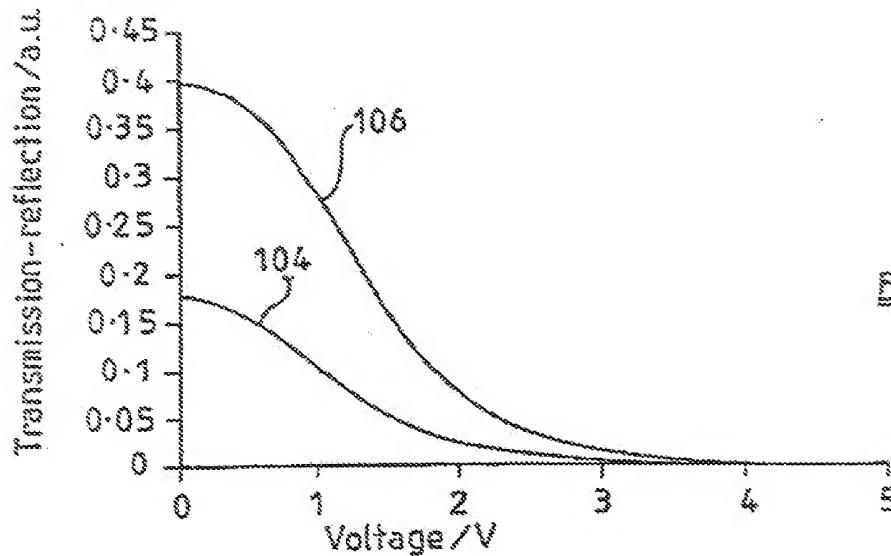
Transflective HAN HR-TFT  
parallel polarisers

FIG 9

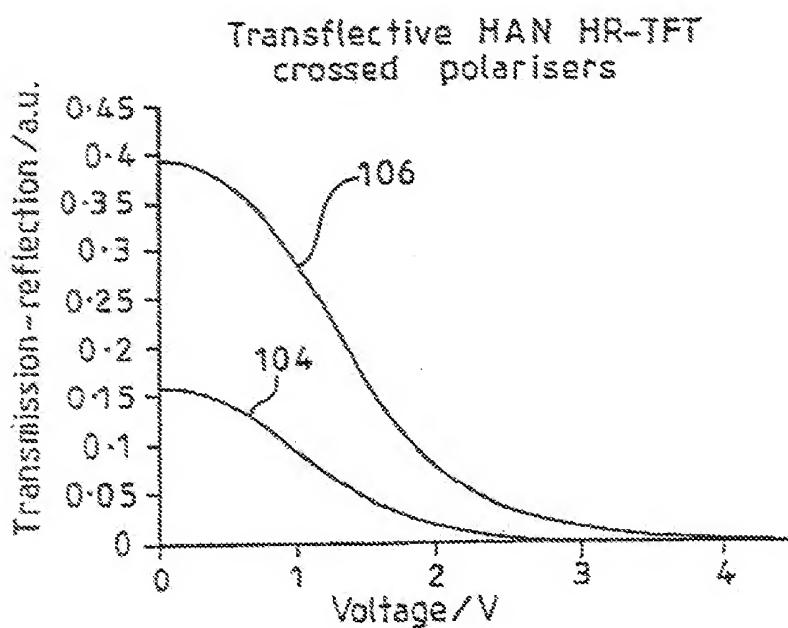
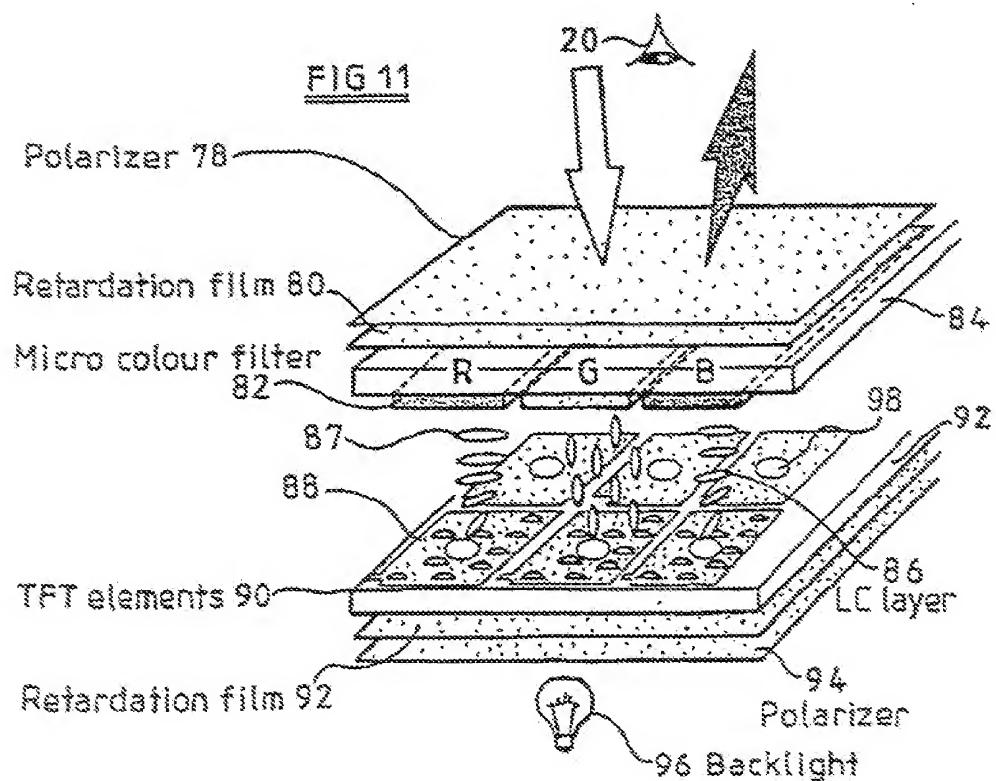
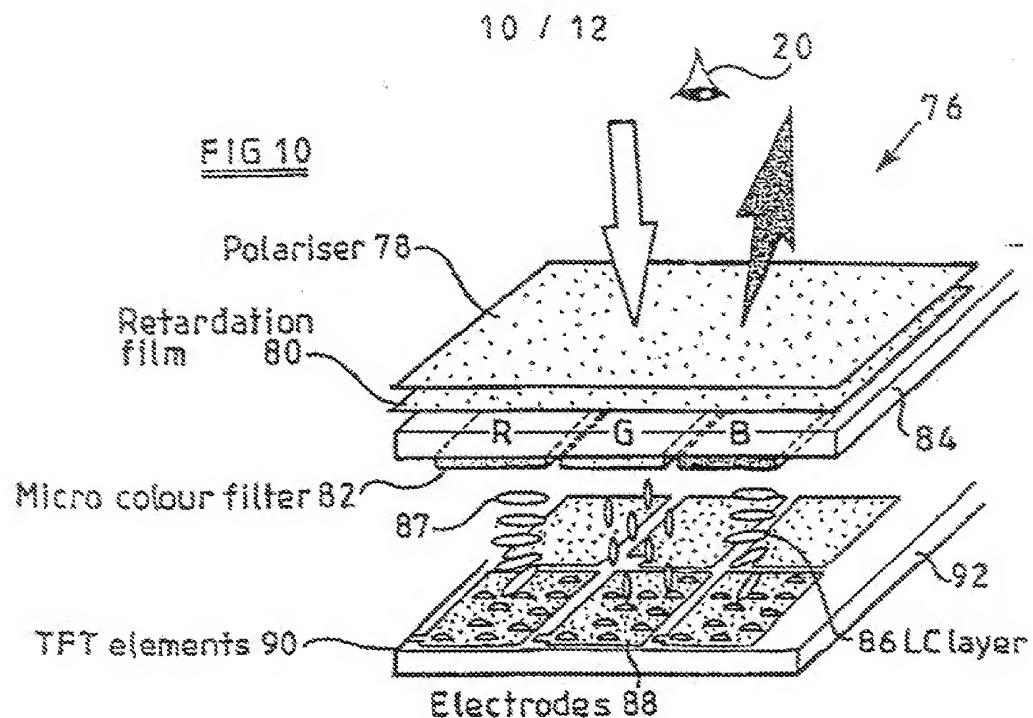
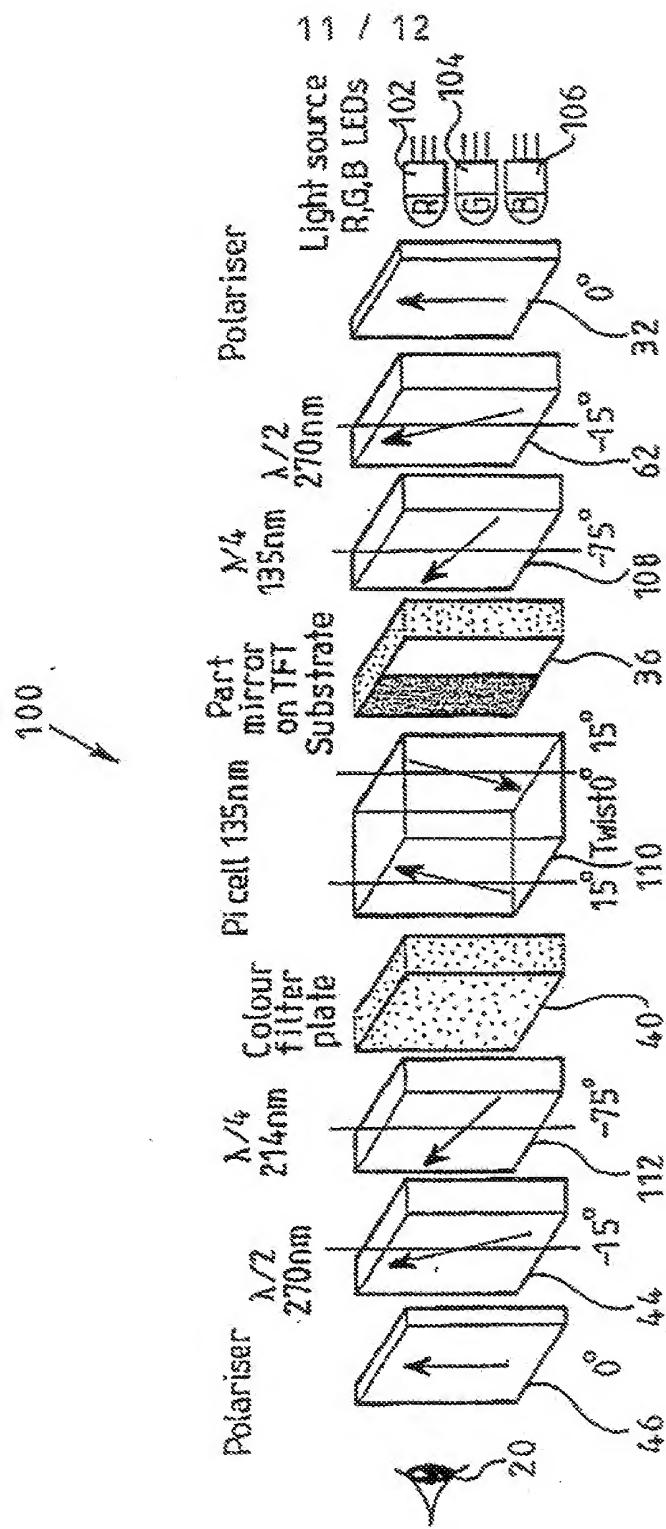


FIG 9a





12 / 12

